

Work Order ID 58847

Wednesday, May 19, 2010 1:40:12 PM



Page 1

Item ID: D3879-3

Accept



Setup Start



Revision ID:

Item Name: Cargo Wall Protector

Stop



Start Date: 5/19/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 5/26/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-5-19 Tooling:

Date:

Run Start



QC:

Date: _____ SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr

100



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3879

Dwg Rev:

Prog Rev:

2- Deburr if necessary

0.00

110



QC

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58847

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Page 2

Item ID: D3879-3

Accept

**Setup****Start****Revision ID:****Item Name:** Cargo Wall Protector**Stop****Start Date:** 5/19/2010 **Start Qty:** 2.00**Cust Item ID:****Required Date:** 5/26/2010 **Req'd Qty:** 2.00**Customer:****Reference:****Approvals:** **Process Plan:** _____**Date:** _____**Tooling:** _____**Date:** _____**Run****Start****QC:** _____**Date:** _____**SPC (Y/N):** _____**Date:** _____**Stop****Sequence ID/
Work Center ID**

120



QC

Quality Control

**Operation
Description**

QC8- Inspect parts - second check

**Set Up/
Run Hours**

0.00

0.00

5/19/2010

**Draw
Number**

Rev.

Draw**Plan****Code****Accept
Qty**

Qty

**Reject
Qty**

Qty

**Reject
Number**

Number

**Insp.
Stamp**

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

PN 59032

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

6/10/2010 (2)

10/05/2010 (2)

8/10-5-25 (2)

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NOTE: Date & initial all entries

Picklist Print

Wednesday, May 19, 2010 1:40:17 PM

Page 1

Work Order ID: 58847



Parent Item: D3879-3



Parent Item Name: Cargo Wall Protector

Start Date: 5/19/2010

Required Date: 5/26/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04 GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	2,018.975	7.35	15,		1810-5-20

Location	Loc Qty	Loc Code
MAT	2018.9758	
111710	64	
112585	152.333	
114032	1802.6428	114032

(2)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	58847
Description: Cargo Wall Protector	Part Number:	D3879-3
Inspection Dwg: D3879	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	4B	Audited by:	✓	Prototype Approval:	N/A
Date:	10-5-20	Date:	10/05/20	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.10.16	New Issue	KJ	

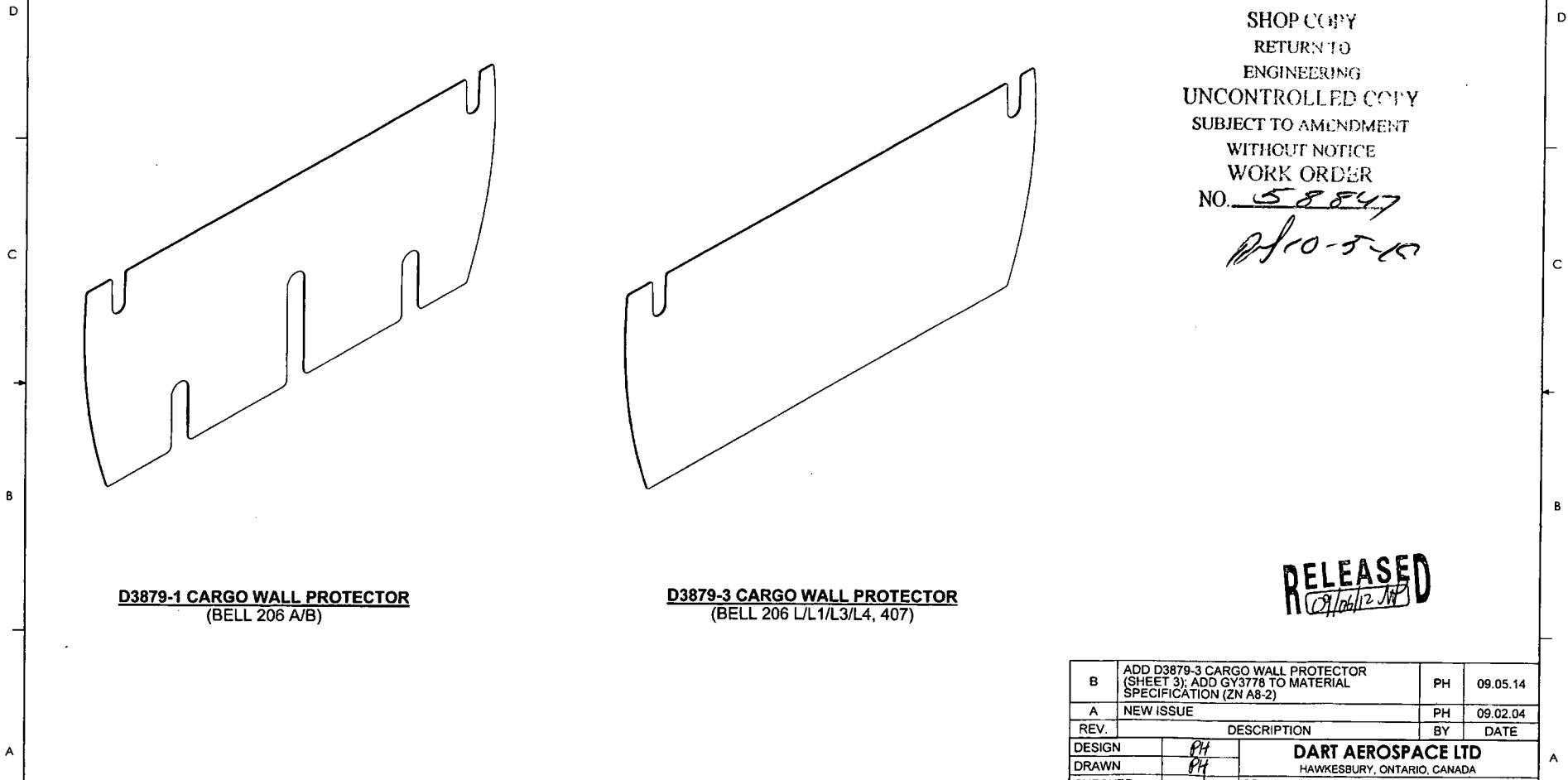
W/O:		WORK ORDER CHANGES					
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8 7 6 5 4 3 2 1



D3879-1 CARGO WALL PROTECTOR
(BELL 206 A/B)

D3879-3 CARGO WALL PROTECTOR
(BELL 206 L/L1/L3/L4, 407)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 58847
2010-5-15

RELEASED
09/06/12 M

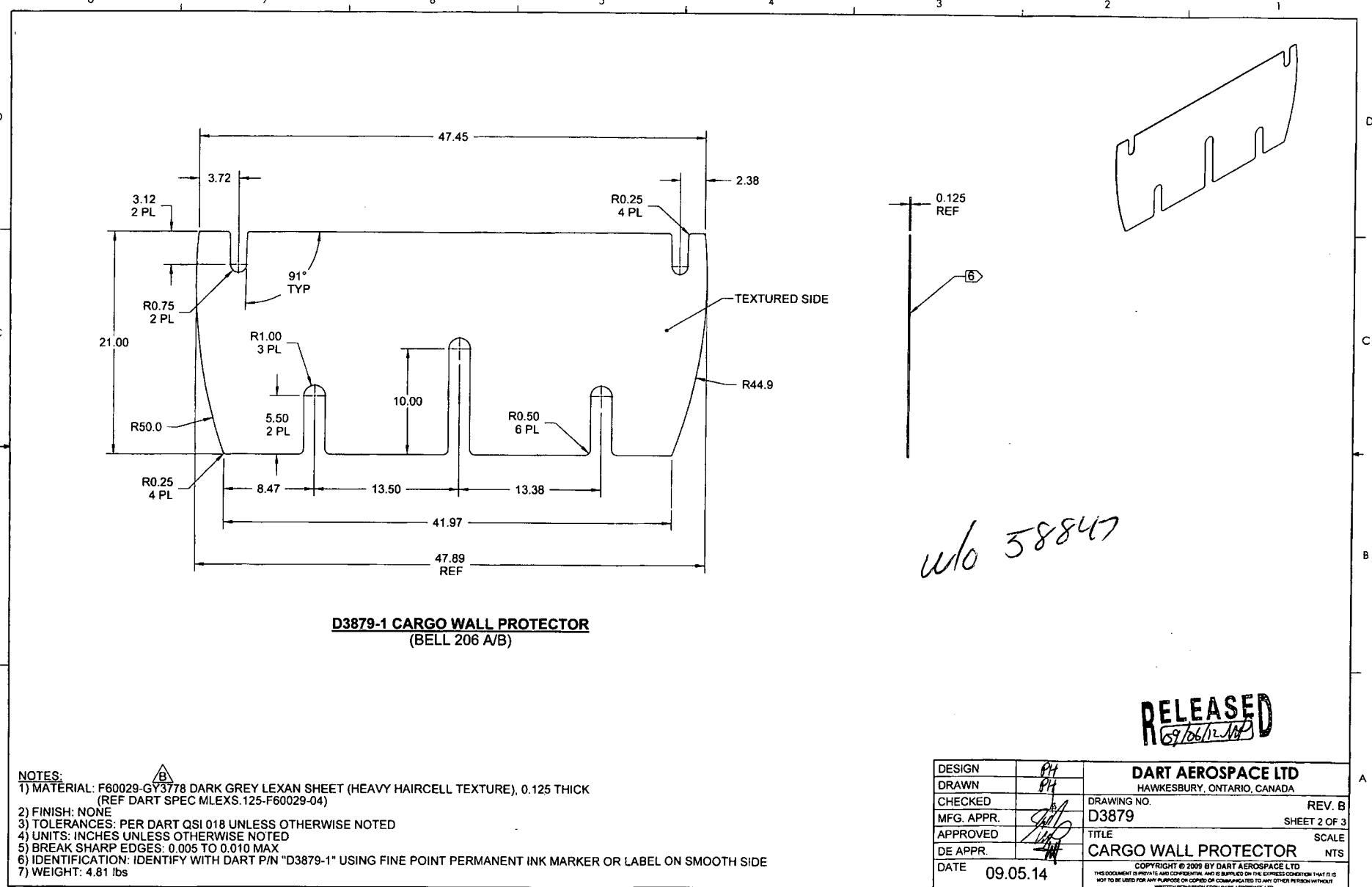
B	ADD D3879-3 CARGO WALL PROTECTOR (SHEET 3); ADD GY3778 TO MATERIAL SPECIFICATION (ZN A8-2)	PH	09.05.14
A	NEW ISSUE	PH	09.02.04
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>PH</i>	DART AEROSPACE LTD	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>PH</i>	D3879	SHEET 1 OF 3
APPROVED	<i>PH</i>	TITLE	SCALE
DE APPR.	<i>PH</i>	CARGO WALL PROTECTOR	NTS
DATE	09.05.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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DESIGN	PH	DART AEROSPACE LTD
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3879
MFG. APPR.		REV. B
APPROVED		SHEET 2 OF 3
DE APPR.		TITLE CARGO WALL PROTECTOR
DATE	09.05.14	SCALE NTS

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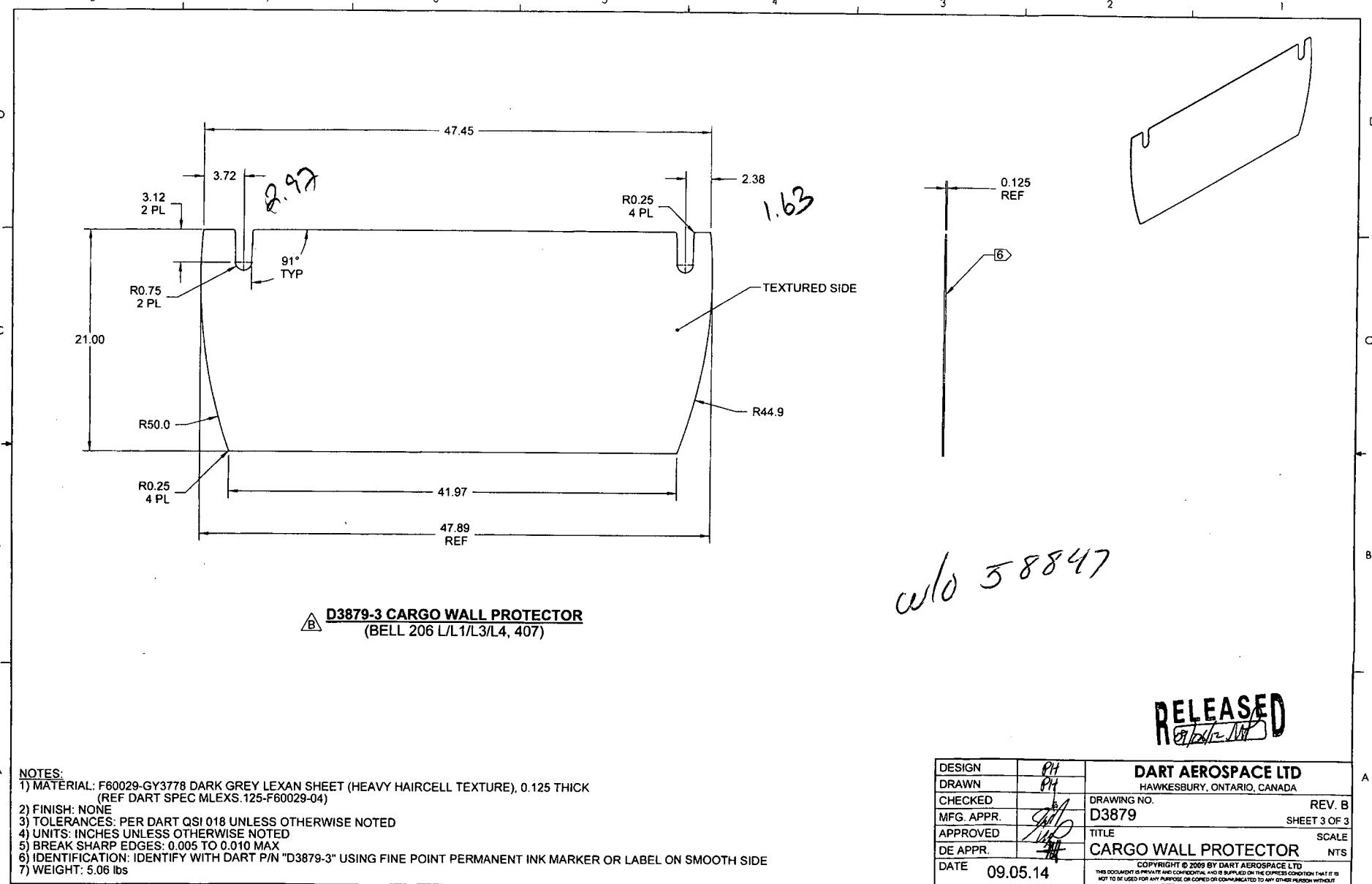
RELEASED
09/06/12 MP

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